

Galvanized and Black Pipes for Water, Gas and Air
 Conforming to IS-1239 (Part-1) 2004/BS-1161 (Structural Tubes)

N.B.	Series	Mean Outside Diameter (MM)	Wall Thickness		Nominal weight Galvanized & Black Tubes			
			MM	SWG	Plain End		Screwed & Socketed	
					Kg/m	Mtr/Tone	kg/m	mtr/Tone
15	Light	21.20	2.00	14	0.95	1056	0.95	1046
	Medium	21.40	2.60	12	1.21	826	1.22	820
	Heavy	21.40	3.20	10	1.44	694	1.45	690
20	Light	26.65	2.30	13	1.38	725	1.39	719
	Medium	26.90	2.60	12	1.56	641	1.57	637
	Heavy	26.90	3.20	10	1.87	535	1.88	532
25	Light	33.50	2.60	12	1.98	505	2.00	500
	Medium	33.75	3.20	10	2.41	415	2.43	412
	Heavy	33.75	4.00	8	2.93	341	2.95	339
32	Light	42.20	2.60	12	2.54	394	2.57	389
	Medium	42.45	3.20	10	3.10	323	3.13	319
	Heavy	42.45	4.00	8	3.79	264	3.82	262
40	Light	48.10	2.90	11	3.23	310	3.27	306
	Medium	48.35	3.20	10	3.56	281	3.60	278
	Heavy	48.35	4.00	8	4.37	229	4.41	227
50	Light	59.90	2.90	11	4.08	245	4.15	241
	Medium	60.25	3.60	9	5.03	199	5.10	196
	Heavy	60.25	4.50	7	6.19	162	6.26	160
65	Light	75.60	3.20	10	5.71	175	5.83	172
	Medium	75.95	3.60	9	6.42	156	6.54	153
	Heavy	75.95	4.50	7	7.93	126	8.05	124
80	Light	88.30	3.20	10	6.72	149	6.89	145
	Medium	88.75	4.00	8	8.36	120	8.53	117
	Heavy	88.75	4.80	6	9.90	101	10.10	99
100	Light	113.45	3.60	9	9.75	103	10.00	100
	Medium	114.05	4.50	7	12.20	82	12.50	80
	Heavy	114.05	5.40	5	14.50	69	14.80	68
125	Medium	139.65	4.80	6	15.90	63	16.40	61
	Heavy	139.65	5.40	5	17.90	56	18.40	54
150	Medium	165.20	4.80	6	18.90	53	19.50	51
	Heavy	165.20	5.40	5	21.30	47	21.90	46
150	Heavy	168.30	6.30		25.20	40		
200	Medium	219.10	5.40		29.50	34		
	Heavy	219.10	5.90		31.00	33		
250	Heavy	273.00	5.90		38.90	26		
300	Heavy	323.90	6.30		49.30	20		